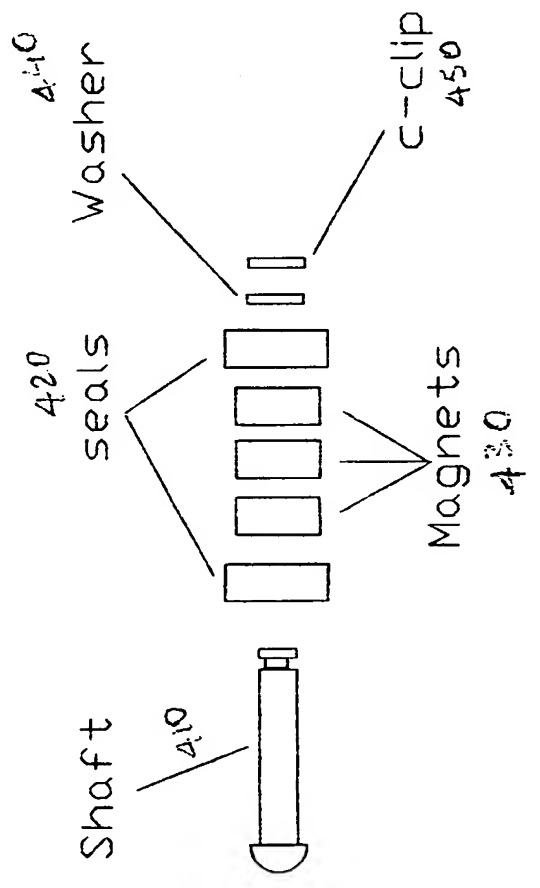
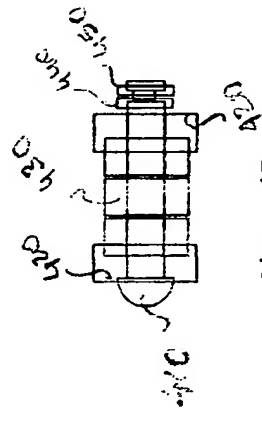
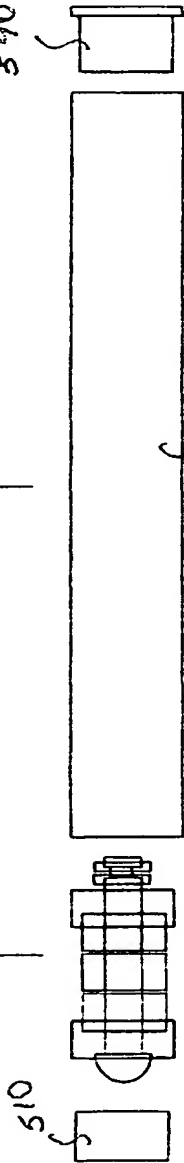
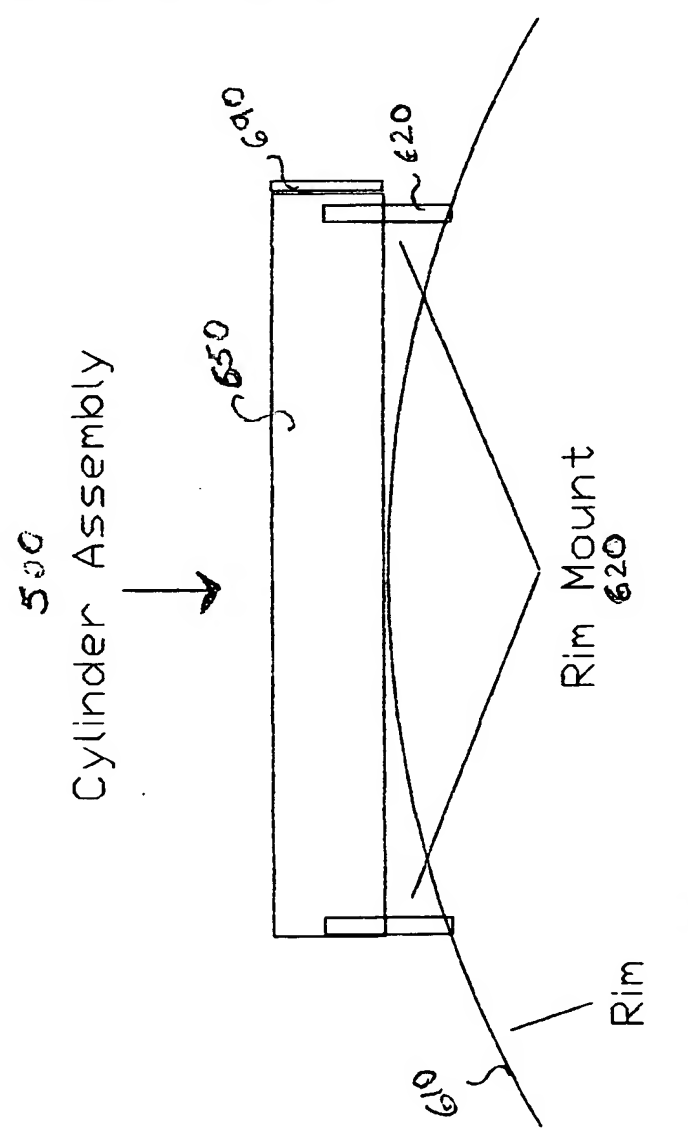




<p>Piston Assemble Instructions</p> <p>Place the piston components onto the shaft, with the seals on open sides facing the magnets. Clip on the c-clip to hold the assembly together.</p>	 <p>Fig. 4A</p>
<p>Drawing #: 4 Date: 10/14/01</p>	 <p>Fig. 4B</p>

<p data-bbox="532 1591 578 1671">400</p> <p data-bbox="589 1411 634 1822">Piston Assembly</p> <p data-bbox="589 1056 634 1260">Cylinder</p>  <p data-bbox="711 1759 756 1822">510</p> <p data-bbox="711 688 756 768">520</p> <p data-bbox="922 1083 967 1167">550</p> <p data-bbox="1076 1665 1122 1875">End Cap</p> <p data-bbox="1065 688 1110 867">Collate</p> <p data-bbox="1263 1560 1308 1640">560</p> <p data-bbox="1219 1220 1248 1335">FIG. 5</p>	<p data-bbox="191 317 329 640">Cylinder Assemble Instructions</p> <p data-bbox="386 300 824 640">Press the end cap into one end of the cylinder. Insert the piston. Press the collet into the other end.</p> <p data-bbox="1076 289 1170 640">Drawing #: 5 Date: 10/17/01</p>
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<p>Rim Assemble Instructions</p> <p>Epoxy the Cylinder mounts to the cylinder. Epoxy the Cylinder Assembly to the Rim Mounts, and the Rim.</p>	
<p>Drawing #: 6 Date: 10/17/01</p>	<p>FIG. 6</p>